DEC_ARATION AND POWER OF ATTO. NEY

As a below named inventor, I h reby declare that:

My residence, post office address and citizenship are as stated below my name.

I verily believe I am/we are th original, first and sole/joint inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

		•		
	and the specification of which (check one)	was filed on 3/1 and was amend was described a and as	and claimed in PCT Inti Application Number amended under PCT Article 19 on (if any)	
	claims as amended by any and I acknowledge the duty to disc to patentability as defined in 3	close to the U.S. Patent 7 C.F.R. 1.56.	. and Tradomain Cinida Caranteria	to be material
			United States Code \$119 of any foreign application dentified below any foreign application for pater cation on which priority is claimed.	on(s) for patent it or inventor's
Foreign Priority:	Number Co	ountry	Day/Month/Year Filed	
Prior Foreign Appln(s):	Namber	ountry	Day/Month/Year Filed	!
	I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States Provisional application(s) listed below: 09/042,251 (converted to a provisional, serial # not yet assigned, 3/13/98 09/250,718 (converted to a provisional, serial # not yet assigned, 2/16/99			
	Number		Filing Date	
	and, insofar as the subject of application in the manner p	rovided by the first par	tates Code §120 of any United States application aims of this application is not disclosed in the pricagraph of Title 35, United States Code §112, I a entability as defined in Title 37, Code of Federal Reprior application and the national or PCT international o	cknowledge the equiations \$1.56
	Application Serial No.	iling Date	Status (Patented, Pending)	
Trademar	appoint the following attorneys a k Office connected therewith, v 0, Bridgewater, NJ 08807-0 all correspondence and telephor	800.		the Patent and 202-206, P.O.
	Charlotte L. Barney		35,060	

I hereby declare that all statements made herein of my own knowledg are true and that all statements made on information and belief are b lieved to be true; and further that these statements were made with the knowledge that willful false statements and the like so mad are punishable by fine or imprisonment, or both, under Title 18, United States code \$1001, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1. Full name: Alan G. Bina	2. Full name: Edward D. Daugs
Signature:	Signature:
Date:	— Date:
Country of Citizenship: United States of America	Country of Citizenship: United States of America
Residence: Overland Park, KS (City and State/City and Country only)	Residence: Midland, MI
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3. Full name: Jonathan C. Evans	4. Full name: Hans-Wolfram Flemming
Signature:	Signature:
Date:	Date: 12.10.29
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Residence: Midland, MI	Peridence Usingan Carmany
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5. Full name: Gerard Guillamot	6. Full name: Robert A. Hawthorne
	200010110110011001100110011001100110011
Signature:	Signature:
Date:	
Country of Citizenship: France	Country of Citizenship: United States of America
Residence: Poissy, France	Residence: Kansas City, KS
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P. O. Address: 8 Rue du 11 November 1918	2100 2100
Poissy 78300, FRANCE	Kansas City, KS 66103

Attorney Docket No. HMR2018B	
TITLE OF INVENTION:	TION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-
FLUOROPHENYL)ETI	HYL]-4-PIPERIDINEMETHANOL
Inventors(s):	ittached.
Inventor(s)	
7. Full name: Thomas Heinz Eduard Hilpert	8. Full name: James E. Hitt
Signature: Thomas Heins Edward Kolast	Signature:
Date: 06. Oht. 1999	Signature: Date:
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D-61389 Schmitten, GERMANY	Midland, MI_48642
9. Full name: Chi-Hsin R. King	10. Full name: Johannes Nicolaas Koek
	•
Signature:	
Date:	Date:
Country of Citizenship: <u>United States of America</u> Residence: Slingerlands, NY 12159	Country of Citizenship: The Netherlands
(City and State/Country only)	Residence: Sauwerd, The Netherlands (City and State/Country only)
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11. Full name: Frederick M. Laskovics	12. Full name: John R. Lefler
Signature:	Signature:
Date:	Date:
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Cincinnati, Ohio 45249

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Inventors(s): Additional names and signatures are attact	ned.
1. Full name: Ana. C. Bina -	2. Full name: Edward D. Daugs
Signature:	Signature:
Date:	Date:
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	(City and State/City and Country only)
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3. Full name: Jonathan C. Evans	4. Full name: Hans-Wolfram Flemming
Signature:	Signature:
Date:	Date:
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5. Full name: Gerard Guillamot	6. Full name: Robert A. Hawthorne
Signature:	
Signature:	Signature:
	Date:
Country of Citizenship: France	Country of Citizenship: United States of America
Residence: Poissy, France (City and State/City and Country only)	Residence: Kansas City, KS
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Poissy 78300, FRANCE	Kansas City, KS 66103

Attorney Docket No. HMR2018B	
TITLE OF INVENTION: NOVEL PROCESSES FOR THE PREPARA	.TION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-
FLUOROPHENYL)ETT	HYL]-4-PIPERIDINEMETHANOL
Inventors(s): Additional names and signatures are a	attached.
Inventor(s)	
13. Full name: Alexey L. Margolin	14. Full name: Sharon K. Minish
Signature: Date: Country of Citizenship: United States of America Residence: Newton, MA (City and State/Country only) P. O. Address: 193 Upland Avenue Newton, MA 02461	Signature: Date: Country of Citizenship: United States of America Residence: Raytown, MO (City and State/Country only) P. O. Address: 9117 E. 73 rd Street Raytown, MO 64133
15. Full name: Thomas T. Ortyl	16. Full name: Lian G. Rajewski
Signature:	Signature: Si souly Naywo & Date: 11 October 99
Date: Country of Citizenship: United States of America	Country of Citizenship: United State of America
Residence: Zionsville, IN	Residence: Lawrence, KS (City and State/Country only)
(City and State/Country only) P. O. Address: 11801 Arborhill Drive	P. O. Address: 4628 Muirfield Drive
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17. Full name: Maryin J. Sack	18. Full name: Paul F. Skultety
•	Signature:
Signature:	Date:
Country of Citizenship: United States of America	Country of Citizenship: United States of America
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(City and State/Country only) P. O. Address: 208 West Laredo Trail	P. O. Address: 4905 150 th Street
Raymore, MO 64083	Leawood, KS 66224

Attorney Docket No. HMR2018B

TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

nventors(s):	
nventor(s)	
7. Full name: Thomas Heinz Eduard Hilpert	8. Full name: James E. Hitt
Signature:	Signature:
Country of Citizenship: Germany	Country of Citizenship: United States of America
	Residence: Midland, MI
Residence: Schmitten, Germany (City and State/Country only)	(City and State/Country only)
P. O. Address: Kapellenbergstr. 15	P. O. Address: 2250 Cardinal
D-61389 Schmitten, GERMANY	Midland, MI 48642
9. Full name: Chi-Hsin R. King	10. Full name: Johannes Nicolaas Koek
Signature:	Signature:
Date:	Date: 10 - 6 - 99
Country of Citizenship: United States of America	Country of Citizenship: The Netherlands
Residence: Slingerlands, NY 12159	Residence: Sauwerd, The Netherlands
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11. Full name: Frederick M. Laskovics	12. Full name: John R. Lefler
Signature:	Signature:
Date:	Date:
Country of Citizenship: United States of America	Country of Citizenship: United States of America
Residence: Cincinnati, OH	Residence: Overland Park, KS (City and State/Country only)
(City and State/Country only)	P. O. Address: 11306 W. 112 th Terrace
P. O. Address: 10608 Deercreek Lane	Overland, Park, KS 66210
Cincinnati, Ohio 45249	Uverianu, raik, KS 00210

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Full name: Alan G. Bins	2. Full name: Edward D. Daugs
Signature:	Signature
Date:	Date: 40C759
Country of Citizenship: United States of America	Country of Citizenship: United States of America
Residence: Overland Park, KS	Residence: Midland, MI
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P. O. Address: 11806 Hardy	P. O. Address: 2788 N. Tupelo Drive
Overland Park, KS 66210	Midland, MI 48642
a a v	4. Full name: Hans-Wolfram Flemming
3. Full name: Jonathan C. Evans	To I till Hallo. Mania TV official T Admining
Signature: Jahn Charles	Signature:
Signature:	Date:
Date: 10/4/99	
Country of Chizenship: United States of America	Residence: Usingen, Germany
Residence: Midland, MI (City and State/City and Country only)	(City and State/City and Country only)
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5. Full name: Gerard Guillamot	6. Full name: Robert A. Hawthorne
Signature:	Signature:
Date:	Date:
Country of Citizenship: France	Country of Citizenship: United States of America
Residence: Poissy, France	Residence: Kansas City, KS
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Attorney Docket No. HMR2018B

TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

Inventors(s): Additional names and signatures are a	attached.
Inventor(s)	
7. Full name: Thomas Heinz Eduard Hilpert	8. Full name: James E. Hitt
	1 5/22
Signature:	Signature: June & Jists
Date:	
Country of Citizenship: Germany	Country of Citizenship: United States of America
Residence: Schmitten, Germany	Residence: Midland, MI (City and State/Country only)
(City and State/Country only)	* *
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,	
9. Full name: Chi-Hsin R. King	10. Full name: Johannes Nicolaas Koek
Signature:	Signature:
Date:	
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Residence: Slingerlands, NY 12159	Residence: Sauwerd, The Netherlands
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Slingerlands, NY 12159	9771 BK Sauwerd, THE NETHERLANDS
11. Full name: Frederick M. Laskovics	12. Full name: John R. Lefler
Signature:	Signature:
Date:	Date:
Country of Citizenship: United States of America	Country of Citizenship: United States of America
Residence: Cincinnati, OH	Residence: Overland Park, KS
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Attorney Docket No. HMR2018B

TITLE OF INVENTION:

Inventor(s)

NOVEL PROCESSES FOR THE PREPARATION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

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21. Full name: Ian A. Tomlinson	22. Full name:
Signature: Pan a. Tareline	Signature:
Date: 0000 ker 6, 1997	Date:
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23. Full name:	24. Full name:
Signature:	Signature:
Date:	Date:
Country of Citizenship:	Country of Citizenship:
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Residence: (City and State/Country only)	(City and State/Country only)
P. O. Address:	P. O. Address:

Attorney Docket No. HMR2018B

TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

Inventors(s): Additional names and signatures are	attached.
Inventor(s)	
7. Full name: Thomas Heinz Eduard Hilpert	8. Full name: James E. Hitt
Signature:	Signature:
Date:	
Country of Citizenship: Germany	Country of Citizenship: United States of America
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9. Full name: Chi-Hsin R. King	_ 10. Full name: <u>Johannes Nicolaas Koek</u>
Signature:	Signature:
Date:	Date:
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Slingerlands, NY 12159	9771 BK Sauwerd, THE NETHERLANDS
11. Full name: Frederick M. Laskovics	12. Full name: John R. Lefler
Signature Miderick M. Saskovis	Cimobon.
Date: 5 October 1999	Signature:
Country of Citizenship: United States of America	Country of Citizenship: United States of America
	Residence:Overland Park, KS
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Attorney Docket No. HMR2018B

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inventor(s)	
13. Full name: Alexey L. Margolin	14. Full name: Sharon K. Minish
Signature: Heyer Mayelm Date: 1011/99	Signature:
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15. Full name: Thomas T. Ortyl	16. Full name: Lian G. Rajewski
Signature:	Signature:
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(City and State/Country only)	
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17. Full name: Marvin J. Sack	18. Full name: Paul F. Skultety
Signature:	Signature:
Date:	Date:
Country of Citizenship: United States of America	TT '4- 2 C4-4 of Amorino
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P. O. Address: 208 West Laredo Trail	P. O. Address: 4905 150 th Street
Raymore MO 64083	Leawood, KS 66224

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NOVEL PROCESSES FOR THE PREPARATION OF (R)-α-(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

Inventors(s): Additional names and signatures are	e attached.
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7. Full name: Thomas Heinz Eduard Hilpert	8. Full name: James E. Hitt
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11. Full name: Frederick M. Laskovics	12. Full name: John R. Lefler
Signature:	Signature: John R Lefler
Date:	Date: 0/0/1/99 0
Country of Citizenship: United States of America	Country of Citizenship: United States of America
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Attorney Docket No. HMR2018B

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Inventors(s): Additional names and signatures	are attached.
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15 Full comes Thomas T. Owtol	16 a.m. Vin G. Polynold
15. Full name: Thomas T. Ortyl	16. Full name: <u>Lian G. Rajewski</u>
Signature:	
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17. Full name: Marvin J. Sack	18. Full name: Paul F. Skultety
17. Full name: IVIAI VIII J. SACK	
Signature: Thurstook	Signature: Paul & Doubles
Date: 10/01/99	Date: 10/0//99
Country of Citizenship: United States of America	Country of Citizenship: United States of America
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Attorney Docket No. HMR2018B

TITLE OF INVENTION:

Inventor(s)

NOVEL PROCESSES FOR THE PREPARATION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

19. Full name: Sandra K. Stolz-Dunn	20. Full name: Alonzo L. Tigner
	Signature: Litons Typier
Signature:	Signature: WOW / LANK
Date:	Date: _/0/4/99 /) //
Country of Citizenship: United States of America	Country of Citizenship: United States of America
	Residence: Kansas City, MO 64134
Residence: Midland, MI (City and State/Country only)	(City and State/Country only)
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21. Full name: Ian A. Tomlinson	22. Full name:
Signature:	Signature:
Date:	
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Midland, MI 48642	P. O. Address:
23. Full name:	24. Full name:
iignature:	Signature:
Date:	Date:
Country of Citizenship:	Country of Citizenship:
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(City and State/Country only)	Residence:(City and State/Country only)
P. O. Address:	P. O. Address:

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Inventors(s): Additional names and signatures are	attached.
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and be lief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Title 18, United States code \$1001, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Attorney Docket No. HMR2018B

TITLE OF INVENTION:

NOVEL PROCESSES FOR THE PREPARATION OF (R)- α -(2,3-DIMETHOXYPHENYL)-1-[2-(4-FLUOROPHENYL)ETHYL]-4-PIPERIDINEMETHANOL

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